## WHAT IS CLAIMED IS:

- An electro-optical device, comprising:

   an electro-optical substance;
   a pair of substrates holding the electro-optical substance; and
   pole-like spacers provided on at least one of the pair of substrates on a to-be provided surface of the at least one substrate facing the electro-optical substance, the pole like spacers having, at roots thereof, a slope portion with a surface connecting to the to-be provided surface.
- 2. The electro-optical device according to claim 1, further including an orientation film formed on the to-be-provided surface, the pole-like spacers having an elliptic shape in cross-section on a plane in parallel with the to-be-provided surface, and a long diameter of the elliptic shape extending in a direction in agreement with a direction in which the orientation film is rubbed.
- a long diameter of the elliptic shape stretching in a direction in agreement with a direction in which the orientation film is rubbed.
- 4. The electro-optical device according to claim 1, the slope portion being formed on an entire outer circumference of the pole-like spacers.
- 5. The electro-optical device according to claim 1, the pole-like spacers having a maximum area of sectional shape on a plane in parallel with the to-be-provided surface and in contact with the to-be-provided surface, and the area decreasing as it extends from the to-be-provided surface.
- 6. The electro-optical device according to claim 1, the pole-like spacers having at least one of a semi-spherical shape and a semi-elliptic spherical shape.
- 7. The electro-optical device according to claim 1, a head end of the pole-like spacers including a flat surface.
  - 8. The electro-optical device according to claim 1, further including:

a first striped wiring formed on the at least one substrate;

a second striped wiring formed on the at least one substrate or the other substrate, and extending in a direction that intersects the first striped wiring;

switching elements and pixel electrodes formed corresponding to regions where the second striped wiring and the first striped wiring intersect each other; and

a light-shielding film formed on the at least one substrate or the other substrate at a position corresponding to a position where the first striped wiring and the second striped wiring are formed;

the pole-like spacers being arranged within a width of the light-shielding film.

- 9. The electro-optical device according to claim 1, further including:
  - a first striped electrode formed on the at least one substrate;

a second striped electrode formed on the other substrate, and extending in a direction that intersects the first striped electrode; and

a light-shielding film formed on the at least one substrate or the other substrate except regions where the first striped electrode and the second striped electrode intersect each other;

the pole-like spacers being arranged within a width of the light-shielding film.

10. An electronic equipment, comprising: the electro-optical device according to claim 1.